PARTS LIST

TYPE 38 DGAS – PART NO. 18930.032

TYPE 38 DGES – PART NO. 18930.020

Dia No.	Qty. Req'd	Description	Part Number		Dia No.	Qty. Req'd	Description	Part Number
1	1	Carburetor Cover Assy.	Not Serviced		51	1	Gasket For Auto Choke Body Assy	41640.005
2	4	Stud Bolt	64955.002		52	1	Plate For Auto Choke Shaft	52130.012
3	6	Carb Cover Fixing Screw	64700.001		53	1	Auto Choke Body Assy	57804.074
4	1	Choke Shaft & Lever Assy.	10020.221		54	1	Choke Diaphragm Assy	47407.056
5	2	Starting Throttle Valve	64010.007		55	1	Spring For Diaphragm	47600.141
6	1	Spring Ring	10140.501		56	1	Auto Choke Cover	32384.020
7	1	Dust Seal Plate	52135.018		57	3	Screw Securing Auto Choke Cover	64700.007
8	1	Dust Seal Plug	61070.002		58	1	Plug	61015.003
9	4	Choke Plate Fixing Screw	64525.003		59	1	Diaphragm Adjusting Screw	64595.005
10	1	Strainer Assy.	37022.010		60	1	Pin For Fast Idle Rod	32610.005
11	1	Strainer Inspection Plug	61002.018		61	1	Fast Idling Control Rod	61280.082
12	1	Carb Cover Gasket	41705.040		62	1	Washer For Fast Idle Loose Lever	55510.003
13	1	Needle Valve Gasket	83102.070		63	1	Fast Idling Loose Lever Assy *Including*	45041.053
14	1	Needle Valve Assy.	79519.*		64	1	*- Lever*	45039.056
15	1	Float Assy.	41030.019		65	1	*-Spring*	47600.007
16	1	Pump Discharge Blanking Needle	64900.001		66	1	*-Screw*	64590.004
17	1	Power Valve Gasket	41530.013		67	1	Spring Washer	Not Serviced
18	1	Power Valve Assembly	64235.016		68	1	Throttle Shaft Fixing Nut	Not Serviced
19	1	Main Jet	73801.*		69	1	Auto Choke 'O' Ring Seal	41565.008
20	3	Plate For Shafts	52130.010		70	1	Washer For Loose Lever	55530.005
21	1	Plate For Shafts	52130.011		71	1	Bushing For Fast Idle Loose Lever	12765.042
22	1	Washer For Secondary Shaft	55510.081		72	1	Fast Idle Loose Lever Screw	64700.014
23	1	Spring Washer	55525.001		73	1	Throttle Adjusting Screw	64625.017
24	1	Secondary Shaft Fixing Nut	34705.001		74	1	Spring For Throttle Adjusting Screw	47600.007
25	4	Bush Retaining Spring	47600.027		75	1	Toothed Sector Control Lever	45046.023
26	4	Bushing For Shafts	12750.085		76	1	Bushing For Toothed Sector	12750.092
27	1	Primary Main Shaft Assembly	10015.270		77	1	Throttle Control Lever	45136.029
28	1	Throttle Valve	64005.015		78	1	Primary Shaft Fixing Nut	34715.014
29	4	Throttle Valve Fixing Screw	64520.027		79	1	Lock Washer	55520.002
30	4	Spacer	12765.047		80	1	Toothed Sector Fixing Screw	Not Serviced
31	1	Pump Cover Screw	64700.006		81	1	Wave Washer	55535.001
32	1	Accelerator Pump Diaphragm Assy.	47407.249		82	1	Flat Washer	Not Serviced
33	1	Pump Loading Spring	47600.107		83	1	Primary Toothed Sector	58202.024
34	2	Idling Jet	74403.		84	1	Secondary Main Shaft Assembly	10015.354
35	2	Gasket For Idling Jet Holder	41565.002		85	1	Shaft Return Spring	47610.089
36	2	Idling Jet Holder	52570.006		86	1	Carburetor Body	Not Serviced
37	1	Choke Control Lever Assembly	45034.090		87	2	Idle Adjusting Screw	64750.001
38	1	Spring For Fast Idle Cam	47610.080		88	2	Spring For Idle Adjusting Screw	47600.007
39	1	Spring Retaining Cover	58000.018		89	2	Emulsion Tube	61440.*
40	1	Washer For Shaft	55555.029		90	1	Float Fixing Pin	52000.015
41	1	Accel. Pump Cover Assy.	32486.076		91	3	Power Valve Retaining Screw	64700.007
42	3	Choke Fixing Screw	64700.008		92	3	Washer For Control Valve Screw	55510.038
43	1	Auto Choke Shaft & Lever Assy	10085.033		93	1	Carb Power Valve Assy	57804.025
44	3	Screw For Plate	64615.005		94	1	Air Corrector Jet	77201.*
45	1	Seal For Water Cover Fixing Screw	41530.002		95	2	Pump Jet Gasket	41540.014
46	1	Water Cover Fixing Screw	64610.014		96	1	Accelerator Pump Jet	76212.*
47	1	Auto Choke Water Chamber	32444.005		97	1	Pump Delivery Valve Assy.	64290.024
48	1	Water Cover Gasket	41555.001		98	2	Auxiliary Venturi	70936.450
49	1	Thermostat Assy Locking Ring	52135.006		99	1	Choke Device 37-43,52-59,67,68	57804.509
50	1	Auto Choke Thermostat Assy	57804.139				*Calibrated Parts Require 3 Digits To	
50a	1	Electric Choke Element	57804.333				Complete Part Number.	
							See Calibrated Parts Section For Sizes	