PARTS LIST

TYPE 40 IDF XE – PART NO. 18950.138

Dia No.	Qty. Req'd	Description	Part Number		Dia No.	Qty. Req'd	Description	Part Number
1	1	Air Horn	52848.003		32	1	Pump Cover	32486.085
2	1	Pump Control Rod	Not Serviced		33	1	Pump Diaphragm	47407.207
3	1	Carburetor Top Cover	Not Serviced		34	1	Fixing Pin	58445.001
4	2	Stud	64955.108		35	1	Pump Diaphragm Spring	47600.250
5	1	Pump Rod Spring	47600.252		36	2	Vacuum Take Off Cover	61015.005
6	1	Carburetor Main Gasket	41705.085		37	2	Air By Pass Screw	64750.029
7	1	Fuel Filter	37022.010		38	2	Air By Pass Screw Nut	34705.001
8	1	Fuel Filter Gasket	41530.024		39	2	Throttle Plate	64005.126
9	1	Fuel Filter Cover	61002.010		40	4	Throttle Plate Fixing Screw	64520.027
10	2	Pump Demand Valve	64290.016		41	1	Air Horn Gasket	41655.002
11	4	Pump Jet Gasket	41540.014		42	1	Throttle Return Spring	47610.035
12	2	Pump Jet	76210.*		43	1	Throttle Lever	45034.109
13	1	Pump Spill	79701.*		44	2	Choke Tube Fixing Screw	64830.002
14	2	Auxiliary Venturi	69002.*		45	2	Choke Tube Fixing Screw Nut	34715.010
15	2	Main Venturi (Choke Tube)	71506.*		46	2	Fixing Screw	64700.013
16	2	Stud	Not Serviced		47	2	Main Jet	73401.*
17	1	Throttle Lever	45034.110		48	2	Emulsion Tube	61450.*
18	2	Throttle Spindle Nut	34710.003		49	2	Air Corrector Jet	77401.*
19	2	Lock Washer	55520.004		50	2	Emulsion Tube Holder	52580.006
20	2	Spring Rod	55530.005		51	1	Float	41030.008
21	2	Sealed Bearing	32650.003		52	1	Float Pin	52000.001
22	2	Idle Jet	74405.*		53	1	Needle Valve	79511.*
23	4	Idle Jet 'O' Ring	41565.002		54	1	Needle Valve Gasket	83102.100
24	2	Idle Jet Holder	52570.006		55	5	Top Cover Fixing Screw	64700.005
25	1	Throttle Stop Screw Spring	47600.007		56	1	Fuel Inlet Pipe	10525.023
26	1	Throttle Stop Screw	64625.015		57	1	Pump Adjustment Rod	12750.126
27	1	Pump Rod Spring	47600.251		58	1	Spring Clip (Cotter Pin)	32610.003
28	2	Mixture Screw 'O' Ring Cap	58000.006		59	1	Pump Rod Nut	34725.008
29	2	Mixture Screw Spring	47600.062		60	2	Fuel Pipe Gasket	41535.003
30	2	Mixture Screw	64750.003		61	1	Fuel Inlet Plug	61002.022
31	4	Pump Cover Screw	64700.004		62	1	Throttle Shaft	10005.243
		Calibrated Parts Require 3						
		Digits To Complete Part Number						
		See Calibrated Parts Section						
		For Sizes						