PARTS LIST

TYPE 48 IDF XE – PART NO. 19030.021

Dia No.	Qty. Req'd	Description	Part Number		Dia No.	Qty. Req'd	Description	Part Number
1	2	Air Horn	52845.014		33	1	Pump Diaphragm	47407.207
2	1	Pump Control Rod	61285.042		34	1	Fixing Pin	58445.001
3	1	Carburetor Top Cover	Not Serviced		35	1	Pump Diaphragm Spring	47600.250
4	2	Stud	64955.108		36	3	Vacuum Take Off Cover	61015.005
5	1	Pump Rod Spring	47600.252		37	2	Air By Pass Screw	64750.002
6	1	Top Cover Gasket	41705.087		38	2	Air By Pass Screw Nut	34715.006
7	1	Fuel Filter	37022.010		39	2	Throttle Plate	64005.108
8	1	Fuel Filter Gasket	41530.024		40	4	Throttle Plate Fixing Screw	64520.027
9	1	Fuel Filter Cover	61002.010		41	4	Air Horn Nut	34705.004
10	2	Pump Demand Valve	64290.016		42	1	Throttle Return Spring	47610.035
11	4	Pump Jet Gasket	41540.014		43	1	Throttle Lever	45034.109
12	2	Pump Jet	76210.*		44	2	Choke Tube Fixing Screw	64830.002
13	1	Exhaust Valve	79701.*		45	2	Choke Tube Fixing Screw Nut	34715.010
14	2	Auxiliary Venturi	71124.*		46	2	Fixing Screw	64700.013
15	2	Main Venturi (Choke)	71513.*		47	2	Main Jet	73401.*
16	2	Stud	64955.110		48	2	Emulsion Tube	61450.*
17	1	Throttle Lever	45034.110		49	2	Air Corrector Jet	77401.*
18	2	Throttle Spindle Nut	34710.003		50	2	Emulsion Tube Holder	52580.006
19	2	Lock Washer	55520.004		51	1	Float	41030.008
20	2	Spring Ring	55530.005		52	1	Float Pin	52000.001
21	2	Sealed Bearing	32650.003		53	1	Needle Valve	79511.*
22	2	Idle Jet	74405.*		54	1	Needle Valve Gasket	83102.100
23	4	Idle Jet 'O' Ring	41565.002		55	5	Top Cover Fixing Screw	64700.005
24	2	Idle Jet Holder	52570.006		56	1	Fuel Inlet Pipe	10525.023
25	1	Throttle Stop Screw Spring	47600.007		57	1	Pump Adjustment Rod	12750.126
26	1	Throttle Stop Screw	64625.015		58	1	Spring Clip	32610.003
27	1	Pump Rod Spring	47600.251		59	1	Pump Rod Nut	34725.008
28	2	Mixture Screw 'O' Ring Cap	58000.006		60	2	Fuel Pipe Gasket	41535.003
29	2	Mixture Screw Spring	47600.062		61	4	Air Horn Washer	55525.010
30	2	Mixture Screw	64750.003		62	1	Threaded Cap	61002.022
31	4	Pump Cover Screw	64700.004		63	1	Throttle Shaft	10005.244
32	1	Pump Cover	32486.085					

*Calibrated Parts Require 3 Digits To Complete Part Number.
See Calibrated Parts Section For Sizes